

Date: Thursday, 24/04/2008 10:29:47 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MOUNTING BRACKET
Job Number :	38774		
Estimate Number :	10604		
P.O. Number :		Part Number :	D2581C
This Issue :	24/04/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2581
First Issue :	//	Project Number :	N/A
Previous Run :	37248	Drawing Revision :	A1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	01/05/2008
Written By :		Qty:	2
Checked & Approved By :		Um:	Each
Comment :	Est. D 01.07.17 Added info to step 2 SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
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Comment: Qty.: 0.0196 sf(s)/Unit Total : 0.0393 sf(s)
 304/316 .125 Sheet
 (M304S0125)
 Batch: 106140 RB 8-4-24

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2581
 Dwg Rev: A1
 Prog Rev: A1
 2-Deburr if necessary

RB 8-4-24

(3) (2)

SB 08/04/24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RB 8-4-24

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SB 08/04/24 (3) (2)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
 Form as per Dwg D2581 using CNC Brake

SB 08/04/24 (2)

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Drawing Name: MOUNTING BRACKET

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Part Number: D2581C

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8/04/24 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/4/24 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/28

Job Completion



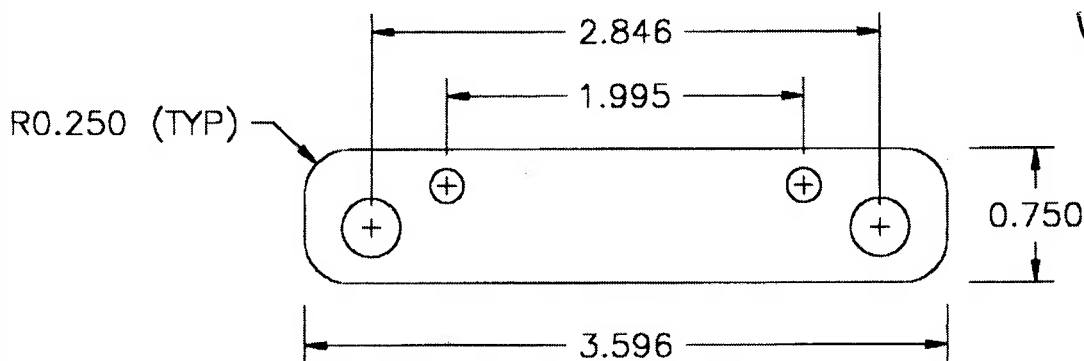
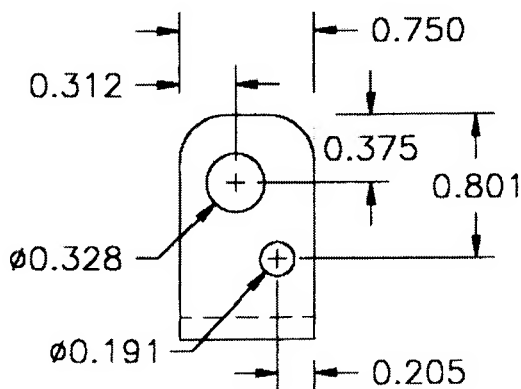
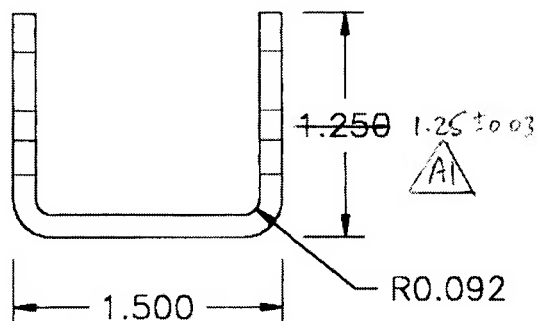
u 8/04/28

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>	D2581	SHEET 1 OF 1
DATE	TITLE		SCALE
96.06.27	MOUNTING BRACKET		1:1
AI	CHANGE TOLERANCE ON 1.25 DIMENSION		

RELEASED
96/07/23 BW



w/o
38724

MATERIAL: 1010 mild steel (one time only per ECN 1176)
~~304/316~~ SS 0.125 THICK

